

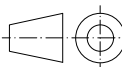
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14	34	Shim - 8.8			DIN 125 - A 13		0 kg			
13	20	Hex nut - 8.8			DIN 934 - M12		0 kg			
12	16	Hex screw - 8.8			DIN 933 - M12 x 40		0,1 kg			
11	2	Thread bar - 8.8			DIN 976-1 - M12 x 240 - A		0,2 kg			
10	2	Stop screw with retaining magnet M12x50				GN 251.6-M12-50-ND		Elesa		
9	2	Fork head with bolt M 12, galvanized steel				GAK M12		Landefeld		
8	2	Heavy duty wheel				BS-GB 250K		Blickle		
7	2	Heavy duty swivel wheel				LS-GB 250K		Blickle		
6	6	Locking screw	for plate trolley	HPI-00114.148	galvanized (white) - 12µm		0,2 kg			
5	2	Locking nut	for plate trolley	HPI-00114.149	galvanized (white) - 12µm		0,1 kg			
4	2	Numbering plate Ø109	for plate trolley	HPI-00114.594	RAL 1021 - rape yellow		0,8 kg			
3	2	Numbering plate Ø84	for plate trolley	HPI-00114.592	RAL 1021 - rape yellow		0,9 kg			
2	2	Numbering plate Ø58	for plate trolley	HPI-00114.165	RAL 1021 - rape yellow		0,9 kg			
1	1	Plate trolley	base part	HPI-00114.116	RAL 1021 - rape yellow		100,2 kg			
Item	Qty.	Description	Description2	Drawing-Number/Standard	sugg. painting	Mass		Modell	ZULIEFERER	
8			7	6				5		

**ATTENTION**  
This trolley ist NOT designed for lifting the mould support plates or anything else.  
- no lifting with overhead cranes  
- no using of lifting eyes  
- not lifting the assembly - risk of tipping and falling  
- only suitable for ground-based transport using designated wheels or similar  
- this design should not be seen as an load-handling equipment  
- there should be always two (2) support plates on the trolley (full set)  
- full trolley must be checked regularly for any kind of damage / distortion / ... (repair or replace)  
  
*This design must be understood as a suggestion.  
HPI is not responsible for any type of accident.*

-						04.08.2025		Vitztum_F					
Rev.		Rev. Description				Date		Name					
Kunde / Projekt Customer / Project		390  AL INVEST HDC 3000 90-02-mould plate trolley		 Projektionsmethode 1 First angle projection method ISO 128		<div>HPI</div> <div>HPI High Performance Industrietechnik GmbH 5282 Braunau-Ranshofen, Schloßstraße 32, Austria</div>							
Benennung Title  Mould plate trolley Main assembly 1220 x 1385 x 2037				Datum Date						Name Name			
				Erstellt Created						31.07.2025		Vitztum_F	
				Geprüft Checked						04.08.2025		Vitztum_F	
						Released							
						Werkstoff: Material:		Masse (kg): Mass (kg):  117,6 kg					
Zeichnungsnummer Drawing number		Revision		Format Size	Blatt Sheet	von off	Massstab: Scale:						
HPI-00114151		-		A2	1	1	1:10 (1:5)						